

5/29

DART AEROSPACE LTD		Work Order:	23826
Description: Bracket		Part Number:	D3440-13
Dwg: D3440 Rev. A page 5		Qty:	1
Replaces Premier P/N: B67-43001-273		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	9/1	05.07.15	1
2	MV	Cut blank: 2.00" x 2.00" x 2.200" long Material: 6061-T6 or 6061-651/T6510/T6511/T62 Bar (QQ-A-225/8) (M6061T6B2.000x02.000) Identify for D3440-13			
		Batch: M17124	E	05.07.17	1
3	MV	Machine as per Folio FA539 and Dwg D3440 Dwg Rev: A Identify as D3440-13 Folio Rev: A	A	05.07.18	1
4	QC2	Inspect parts as they come off the CNC machine ENGINEERING APPROVAL	E	05.07.18	1
5	QC8	Second check			
6	MV	Deburr	PL	05-07/20	1
7	ST	Identify and Stock	PL	05-07/20	1
8	AC	Cost / part: 136.23	A	05/07/27	1
9	DC	Close W/O 136.23 Inspect Level 21	E	05/07/29	1

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED
05-07-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

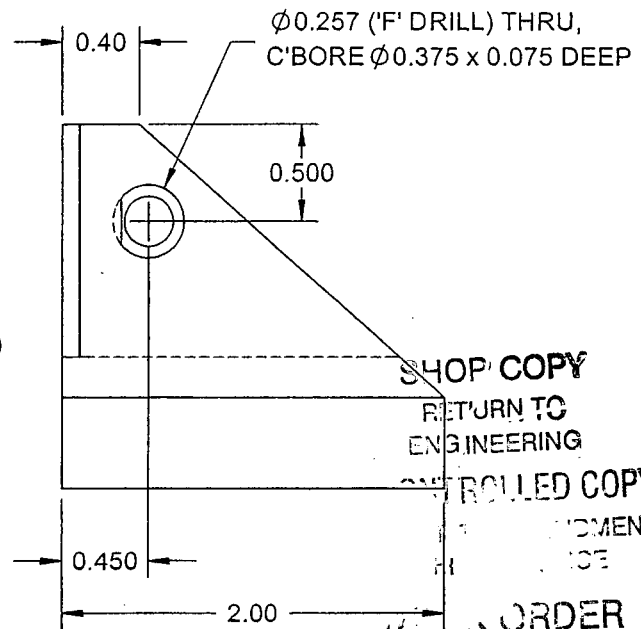
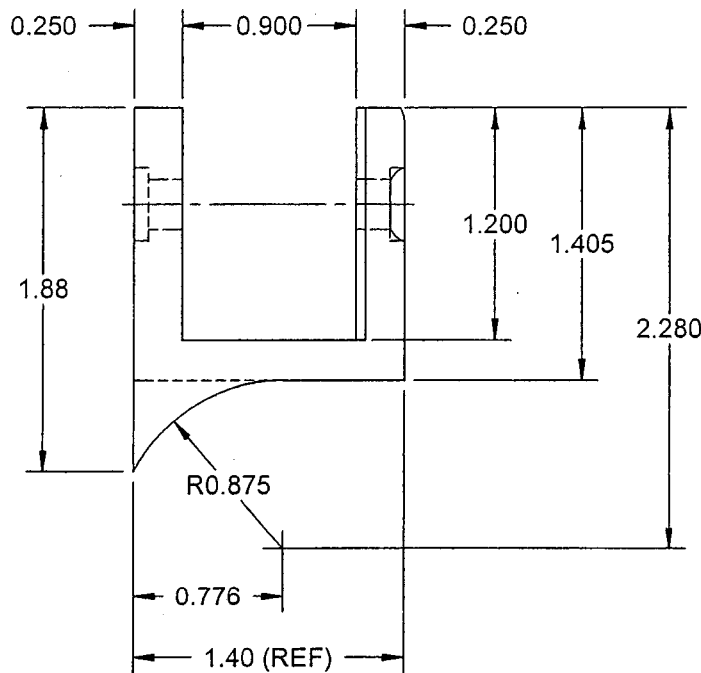
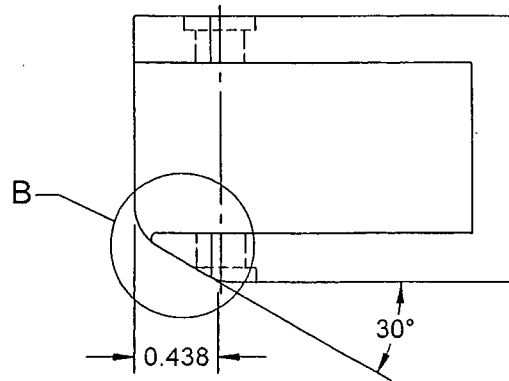
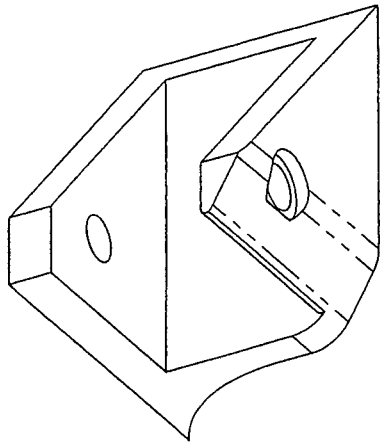
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *JD* Date: 05/07/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3440	REV. A
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SHEET 5 OF 5
			SCALE 1:1



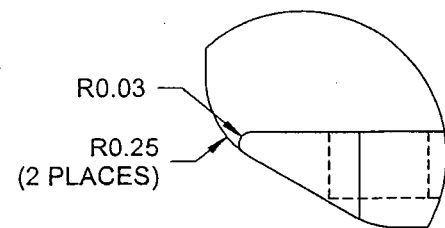
SHOP COPY
RETURN TO
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CONTROLLED COPY
INSTRUMENT
FACILITY

ORDER
NO. 23826

D3440-13 BRACKET
SUPERCED PREMIER P/N B67-43001-273

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS/QQ/A/200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



DETAIL B
SCALE 2:1

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
03:52 pm

Work Order No : 0023826
Project Name : D3440-13
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : D3440-13
Description : Bracket
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 07-14-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

